



Manufacturing Capabilities

Fiber Lasers, 6KW & 9KW with Autoloading	Thicknesses ranging from .06" to .75", 78" x 156" bed
CNC Turret Punches	33 ton with 72" Throat and 144" bed
Brake Presses	3 Safan Darley servo electric CNC BRakes, 4Mx200T, 120"x140T, 100"x80T
Shears	16 gauge (.060) to .25", up to 12' Coil fed cut to length line up to 8 gauge x 36" width
Punch Presses	
Hydraulic	Up to 50 ton
Mechanical	Up to 150 ton
Angle Fabrication	Angle Master punch & shear line, 5/16" x 20' capacity
Tube Fabrication	
Cut to length	1" - 1.5" O.D. with additional sizes possible
End swaging	1" - 1.5" O.D. with additional sizes possible
Bending	1" - 1.5" O.D. with additional sizes possible
Metal Fabrication	
Slip rolling	up to .160"
Flange rolling	up to .160"
Materials & Material Handling	7.5 ton overhead crane We carry approximately 400 tons of Galvanized sheet & coil (16 gauge to 8 gauge at any given time, with ready access to un-plated material
Shipping	Daily Pickups by multiple LTL carriers, with ready access to OTR flat-bed, box trucks & straight trucks. Indoor loading capable.

We are a single shift fabrication facility with available existing capacity

71,000 sq ft manufacturing space

30,000 sq ft warehouse space

Greene Galvanized Stairs
An ISO 9001:2015 Registered Company
41774 Main Street; PO Box 191
East Lynn, IL 60932
Phone: 217-375-4244 Fax: 217-375-4245
web: www.greenestairs.com

