

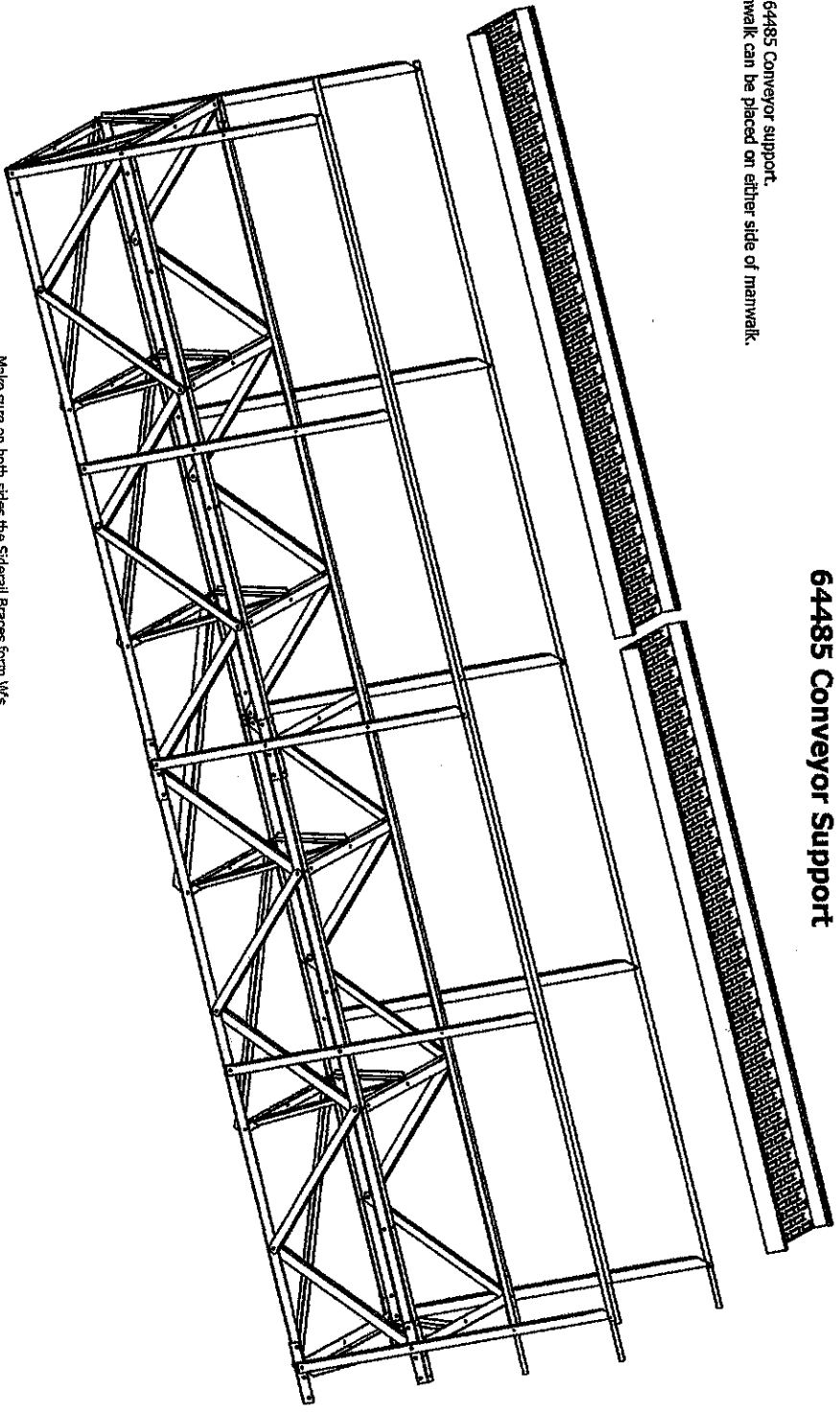
GREENE GALVANIZED STAIRS
 www.greenestairs.com

GREENE
 Welding & Hdw., Inc.
 41774 Main St.
 Box 191 • East Lynn, IL 60932
 217-375-4244 • Fax: 217-375-4245

8ga Siderails

64485 Conveyor Support

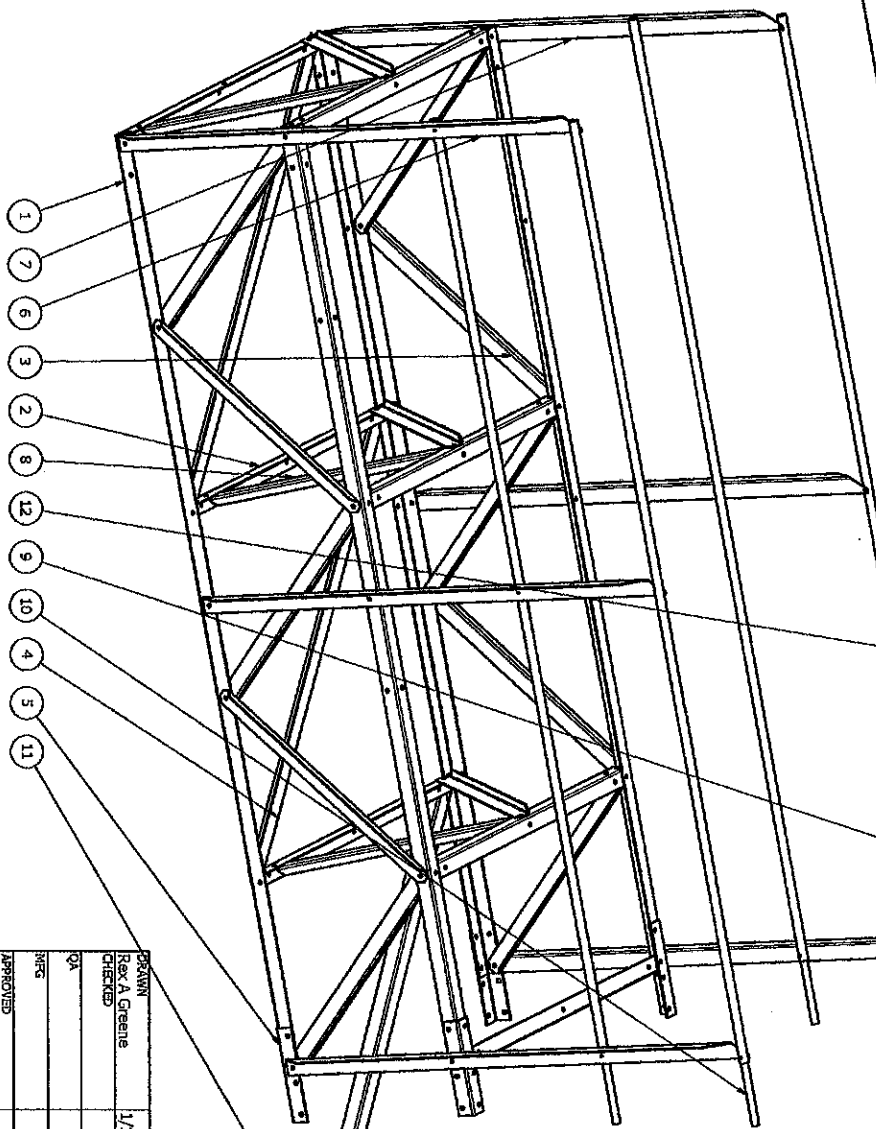
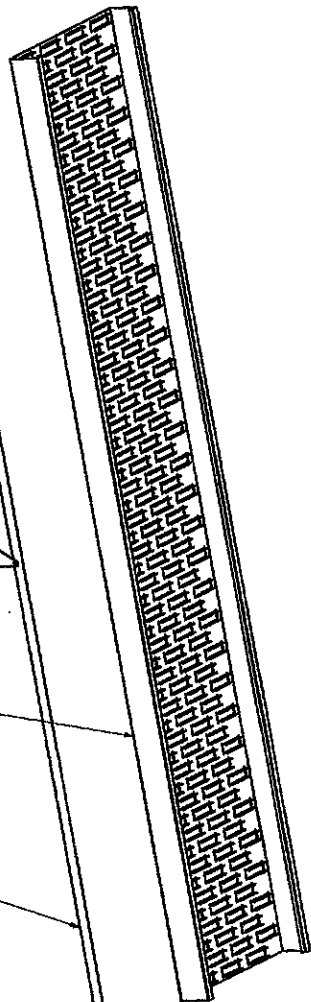
20' 64485 Conveyor support.
 Manwalk can be placed on either side of manwalk.



Make sure on both sides the Siderail Braces form W's
 On bottom the Bottom Brace form Z's.
 The Tie Braces alternate to form X's when looking from the end.
 Use Hardware provided DO NOT Substitute
 7/16 x 1 grade 5 bolts
 7/16 Whit nuts
 stitch screws for handrails
 Hold sections straight when tightening.
DO NOT drill holes out. This will allow support
 to sag and reduce strength.

DRAWN Rex A Greene	1/19/2005	TITLE Greene Welding and Hardware Inc. Greene Galvanized Stairs 217/375/4244 www.greenestairs.com
CHECKED		
QA		SIZE C
WFS		
APPROVED		DRWG NO. 64485 Conveyor Jns
		SCALE 1/4"

64485 Starter Section



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	SR1008 Siderail	
2	7	CT0048 48 cross tie	
3	10	SB0027 Side Brace 27	
4	2	BR0048 Bottom Brace 48	
5	4	SS0008 Siderail Splice	
6	3	PR0027 Post Right 27	
7	3	PL0027 Post Left 27	
8	6	KG4827 K Brace 48 27	
9	4	HR1120 Handrail 120	
10	4	HR8195 Handrail splice	
11	1	BRS048	
12	1	61610 Marwalk	

- 1
- 7
- 6
- 3
- 2
- 8
- 12
- 9
- 10
- 4
- 5
- 11

DRAWN
Rev A Greene
1/18/2005

CHECKED

QA

REVISIONS

APPROVED

Greene Welding and Hardware, Inc.
Greene Galvanized Steels 217/375/4244
www.greenehardware.com

TITLE

SIZE

C

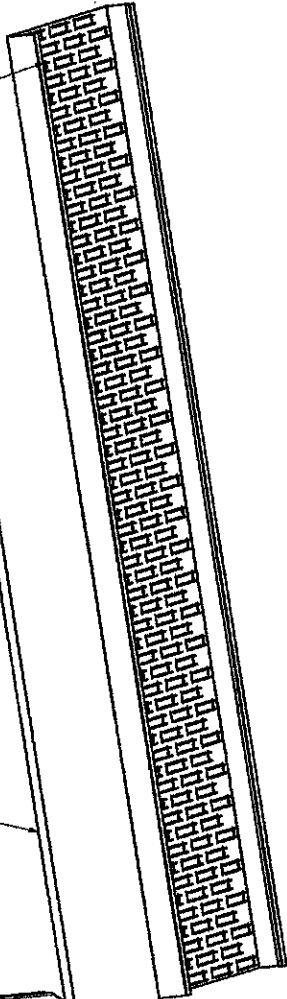
SCALE N/A

DWG NO
64485 Conveyor Ins

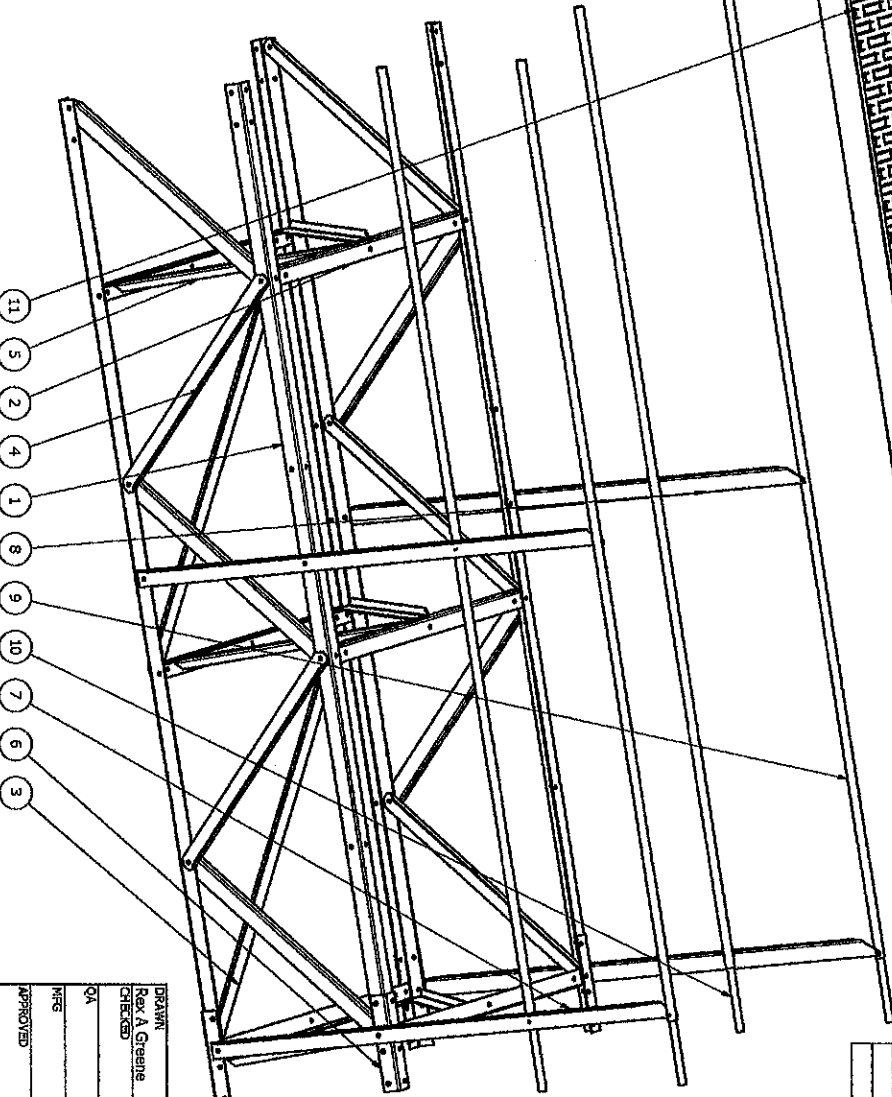
REV

SHEET 2 OF 4

64485 Even sections

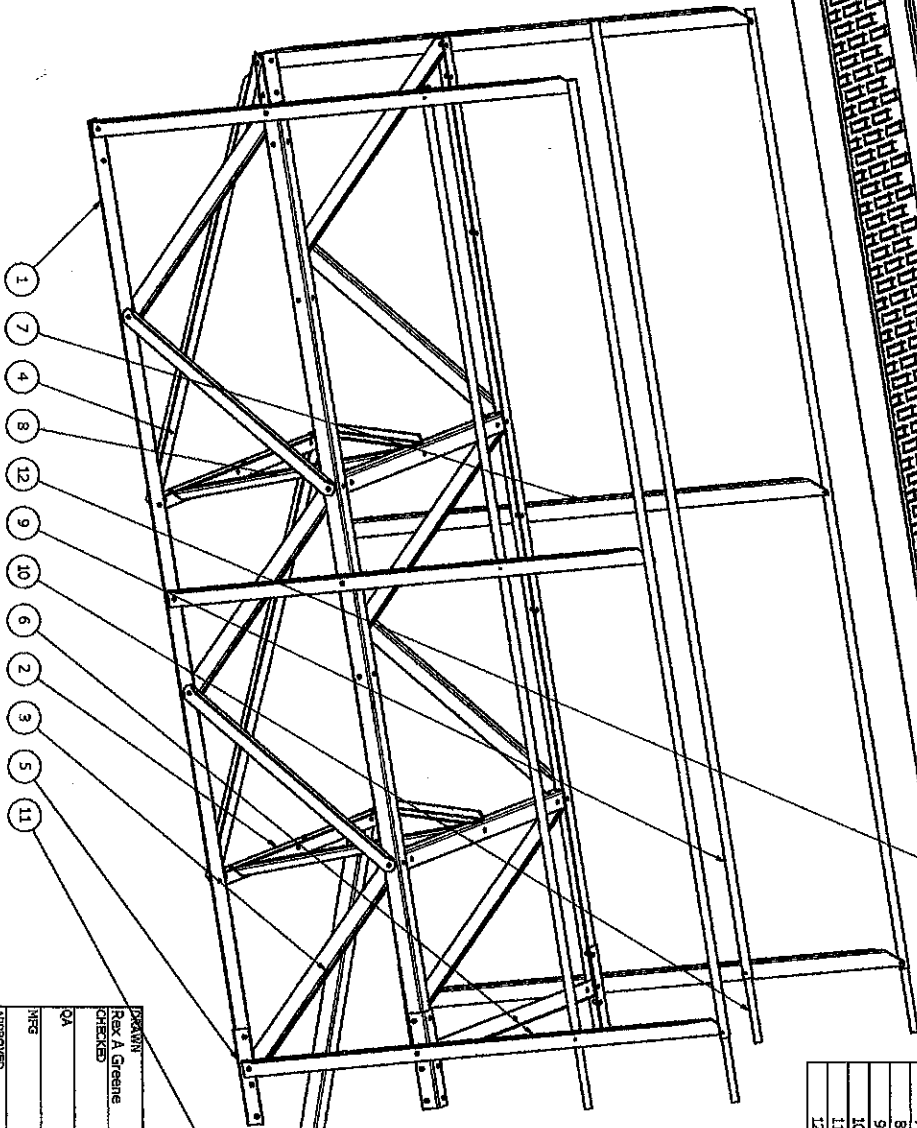
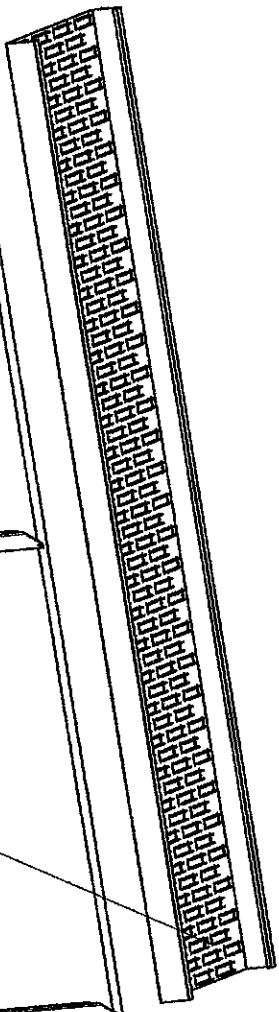


ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	SR1008 Siderail	
2	6	CT0048 48 cross tie	
3	2	BR0048 Bottom Brace 48	
4	10	SB0027 Side Brace 27	
5	6	KB4827 K brace 48 27	
6	4	SS0008 Siderail Slice	
7	2	PL0027 Post right 27	
8	2	HR1120	
9	4	HR5185 Handrail splice	
10	4	61510 Marwalk	
11	1		



DRAWN Rex A Greene		1/18/2005		Greene Welding and Hardware Inc. Greene Galvanized Steel 217/375/4244 www.greenehardware.com	
CHECKED				TITLE	
QA				SIZE	
MFG				C	
APPROVED				SCALE	
				NA	
				DWG NO	
				64485 Conveyor Jns	
				REV	
				SHEET 3 OF 4	

64485 Odd Sections



ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	SR1008 Siderail	
2	5	CT0048 48 cross tie	
3	10	SS0027 Side Brace 27	
4	2	B80048 Bottom Brace 48	
5	4	SS0008 Siderail splice	
6	3	PR0027 Post right 27	
7	3	PL0027 Post left 27	
8	4	K94827 K Brace 48 27	
9	4	HR1120 Handrail 120	
10	4	HRS195 Handrail spike	
11	1	B8S048	
12	1	61610 Manwalk	

- 1
- 7
- 4
- 8
- 12
- 9
- 10
- 6
- 2
- 3
- 5
- 11

DRAWN Rex A Greene		1/18/2005		Greene Welding and Hardware Inc. Greene Galvanized Stairs 237/375/4244 www.greenehardware.com	
CHECKED				TITLE	
DESIGNED				SIZE	
APPROVED				C	
		SCALE		N/A	
		DWG NO		64485 Conveyor Ins	
		SHEET		4 OF 4	